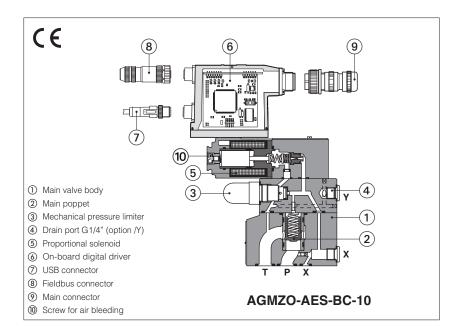


Digital proportional relief valves

piloted, without transducer



AGMZO-A, AGMZO-AEB, AGMZO-AES

Poppet type, piloted, digital proportional relief valves for pressure open loop controls.

A to be coupled with off-board driver.

AEB basic execution, with on-board digital driver, analog reference signals and USB port for software functional parameters setting.

AES full execution, with on-board digital driver which includes also fieldbus interface for functional parameters setting, reference signals and real-time diagnostics.

> Seals material, see section 10

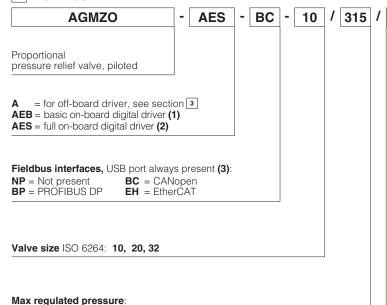
> > = NBR

PE = FKM

BT = HNBR

Size: 10, 20, 32 - ISO 6264 Max flow: 200, 400, 600 I/min Max pressure: 350 bar





Hydraulic options (4):

E = external pilot

Y = external drain (only pipe connection G 1/4")

Series

number

Coil voltage, only for A - see section 14: = standard coil for 24 VDC Atos drivers = optional coil for 12 VDC Atos drivers

18 = optional coil for low current drivers

Electronics options, only for AEB and AES (4):

- I = current reference input 4 ÷ 20 mA (omit for std voltage 0 ÷ 10 VDC)
- **Q** = enable signal
- **Z** = double power supply, enable, fault and monitor signals - 12 pin connector

(1) Only for NP

- **315** = 315 bar (3) Omit for A execution
- (2) Only for BC, BP, EH

210 = 210 bar

(4) For possible combined options, see section 14

350 = 350 bar

2 HYDRAULIC SYMBOLS

50 = 50 bar **100** = 100 bar



3 OFF-BOARD ELECTRONIC DRIVERS - only for A

Drivers model	E-MI-AC-01F		E-MI-AS-IR		E-BM-AS-PS		E-BM-AES
Туре	Analog		Digital				
Voltage supply (VDC)	12	24	12	24	12	24	24
Valve coil option	/6	std	/6	std	/6	std	std
Format	plug-in to		o solenoid		DIN-rail panel		panel
Tech table	G	010	G020		GC)30	GS050

4 GENERAL NOTES

Atos digital proportionals valves are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table **FS900** and in the user manuals included in the E-SW-* programming software.

5 VALVE SETTINGS AND PROGRAMMING TOOLS

Valve's functional parameters and configurations, can be easily set and optimized using Atos E-SW programming software connected via USB port to the digital driver.

For fieldbus versions, the software permits valve's parameterization through USB port also if the driver is connected to the central machine unit via fieldbus.

The software is available in different versions according to the driver's options (see table GS500):

 E-SW-BASIC
 support:
 NP (USB)
 PS (Serial)
 IR (Infrared)

 E-SW-FIELDBUS
 support:
 BC (CANopen)
 BP (PROFIBUS DP)
 EH (EtherCAT)

 EW (POWERLINK)
 EI (EtherNet/IP)
 EP (PROFINET)

E-SW-*/PQ support: valves with SP, SF, SL alternated control (e.g. E-SW-BASIC/PQ)

WARNING: drivers USB port is not isolated! For E-C-SB-USB/M12 cable, the use of isolator adapter is highly recommended for PC protection

WARNING: see tech table GS500 for the list of countries where the Bluetooth adapter has been approved

6 FIELDBUS - only for AES, see tech. table GS510

Fieldbus allows valve direct communication with machine control unit for digital reference, valve diagnostics and settings. These execution allow to operate the valves through fieldbus or analog signals available on the main connector.

7 GENERAL CHARACTERISTICS

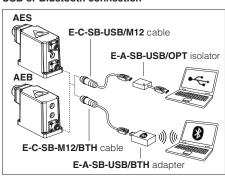
Assembly position	Any position				
Subplate surface finishing to ISO 4401	Acceptable roughness index: Ra ≤ 0,8, recommended Ra 0,4 – Flatness ratio 0,01/100				
MTTFd valves according to EN ISO 13849	75 years, see technical table P007				
Ambient temperature range	A: Standard = -20° C \div +70°C /PE option = -20° C \div +70°C /BT option = -40° C \div +60°C AEB, AES: Standard = -20° C \div +60°C /PE option = -20° C \div +60°C /BT option = -40° C \div +60°C				
Storage temperature range	A: Standard = -20° C \div +80°C /PE option = -20° C \div +80°C /BT option = -40° C \div +70°C AEB, AES: Standard = -20° C \div +70°C /PE option = -20° C \div +70°C /BT option = -40° C \div +70°C				
Surface protection	Zinc coating with black passivation, galvanic treatment (driver housing for AEB and AES)				
Corrosion resistance	Salt spray test (EN ISO 9227) > 200 h				
Compliance	CE according to EMC directive 2014/30/EU (Immunity: EN 61000-6-2; Emission: EN 61000-6-3) RoHS Directive 2011/65/EU as last update by 2015/863/EU REACH Regulation (EC) n°1907/2006				

8 HYDRAULIC CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Valve model		AGMZO-*-10	AGMZO-*-20	AGMZO-*-32		
Max regulated pressure	[bar]	50; 100; 210; 315; 350				
Max pressure at port P	[bar]	350				
Max pressure at port T [bar]		210				
Min regulated pressure [bar]		see min. pressure / flow diagrams at section 11				
Max flow	[l/min]	200	400	600		
Response time 0-100% step signal (depending on installation) (1) [ms]		≤ 120 ≤ 135 ≤ 150				
Hysteresis		≤0,5 [% of max pressure]				
Linearity		≤ 1,0 [% of max pressure]				
Repeatability		≤0,2 [% of max pressure]				

Note: above performance data refer to valves coupled with Atos electronic drivers, see section 3

USB or Bluetooth connection



⁽¹⁾ Average response time value; the pressure variation in consequence of a modification of the reference input signal to the valve is affected by the stiffness of the hydraulic circuit: greater is the stiffness of the circuit, faster is the dynamic response.

9 ELECTRICAL CHARACTERISTICS

Power supplies	Nominal Rectified and filtered	: +24 VDC : VRMS = 20 ÷ 32 VMAX	(ripple max 10 % VPP)	
Max power consumption	A = 30 W	AEB , AES = 50 W		
Coil voltage code	standard		option /6	option /18
Max. solenoid current	2,6 A		3,25 A	1,5 A
Coil resistance R at 20°C	3 ÷ 3,3 Ω		2 ÷ 2,2 Ω	13 ÷ 13,4 Ω
Analog input signals	Voltage: range ±10 V Current: range ±20 m	'DC (24 VMAX tollerant) nA	Input impedance Input impedance	
Monitor output	Output range: vo	oltage ±5 VDC @ max	< 5 mA	
Enable input	Range: 0 ÷ 9 VDC (OFF	state), 15 ÷ 24 VDC (ON	state), 9 ÷ 15 VDC (not ac	cepted); Input impedance: Ri > 87 k Ω
Fault output	Output range: 0 ÷ 24 VDC (ON state \cong VL+ [logic power supply]; OFF state \cong 0 V) @ max 50 mA; external negative voltage not allowed (e.g. due to inductive loads)			
Alarms	Solenoid not connected/short circuit, cable break with current reference signal, over/under temperature, current control monitoring, power supplies level, pressure transducer failure (/W option)			
Insulation class			atures of the solenoid coi 982 must be taken into a	
Protection degree to DIN EN60529	A = IP65; AEB , AES =	IP66 / IP67 with mating	g connectors	
Duty factor	Continuous rating (ED=	=100%)		
Tropicalization	Tropical coating on ele	ectronics PCB		
Additional characteristics	!	of solenoid's current serse polarity of power s	1131	P.I.D. with rapid solenoid switching;
Communication interface	USB Atos ASCII coding	CANopen EN50325-4 + DS408	PROFIBUS DP EN50170-2/IEC61158	EtherCAT EC 61158
Communication physical layer	not insulated USB 2.0 + USB OTG	optical insulated CAN ISO11898	optical insulated RS485	Fast Ethernet, insulated 100 Base TX
Recommended wiring cable LiYCY shielded cables, see section 20				

Note: a maximum time of 500 ms (depending on communication type) have be considered between the driver energizing with the 24 Vpc power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero.

10 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Seals, recommended fluid	I temperature	NBR seals (standard) = $-20^{\circ}\text{C} \div +60^{\circ}\text{C}$ (+80°C for A), with HFC hydraulic fluids = $-20^{\circ}\text{C} \div +50^{\circ}\text{C}$ FKM seals (/PE option) = $-20^{\circ}\text{C} \div +80^{\circ}\text{C}$ HNBR seals (/BT option) = $-40^{\circ}\text{C} \div +60^{\circ}\text{C}$, with HFC hydraulic fluids = $-40^{\circ}\text{C} \div +50^{\circ}\text{C}$				
Recommended viscosity		20 ÷ 100 mm²/s - max allowed range 15 ÷ 380 mm²/s				
Max fluid	normal operation	ISO4406 class 18/16/13 NAS1638 class 7		see also filter section at		
contamination level	longer life	ISO4406 class 16/14/11 NAS1	www.atos.com or KTF catalog			
Hydraulic fluid		Suitable seals type	Classification	Ref. Standard		
Mineral oils		NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524		
Flame resistant without water		FKM	FKM HFDU, HFDR			
Flame resistant with water		NBR, HNBR	HFC	ISO 12922		

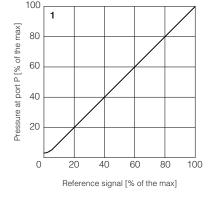
11 DIAGRAMS (based on mineral oil ISO VG 46 at 50 °C)

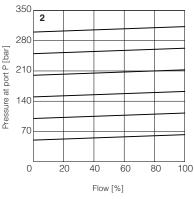
1 = Regulation diagrams

with flow rate Q = 50 l/min

2 = Pressure/flow diagrams

with reference signal set at Q = 50 l/min





3-8 = Min. pressure/flow diagrams

with zero reference signal

3 = AGMZO-*-10/50, 100, 210, 315

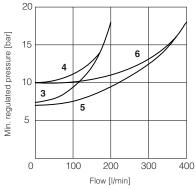
4 = AGMZO-*-10/350

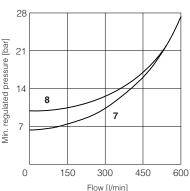
5 = AGMZO-*-20/50, 100, 210, 315

6 = AGMZO-*-20/350

7 = AGMZO-*-32/50, 100, 210, 315

8 = AGMZO-*-32/350





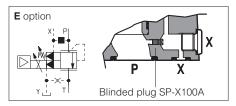
12 HYDRAULIC OPTIONS

E = External pilot option to be selected when the pilot pressure is supplied from a different line respect to the P main line.

With option E the internal connection between port P and X of the valve is plugged. The pilot pressure must be connected to the X port available on the valve's mounting surface or on main body (threaded pipe connection G $^{1}4$ ").

Y = The external drain is mandatory in case the main line T is subjected to pressure peaks or it is pressurized.

The Y drain port has a threaded connection G 1/4" available on the pilot stage body.



13 ELECTRONICS OPTIONS - only for AEB and AES

I = This option provides 4 ÷ 20 mA current reference and monitor signals, instead of the standard 0 ÷ 10 VDC. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ±20 mA. It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.

Q = This option permits to inhibit the valve function without removing the power supply to the driver. Upon disable command the current to the solenoid is zeroed and the valve's spool moves to rest position.

The option /Q is suggested for all cases where the valve has to be frequently inhibited during the machine cycle – see 18.5 for signal specifications.

Z = This option provides, on the 12 pin main connector, the following additional features: Fault output signal - see 18.6

Enable input signal - see above option /Q

Power supply for driver's logics and communication - see 18.2

Y option Y option 6

14 POSSIBLE COMBINED OPTIONS

Hydraulic options: all combination possible

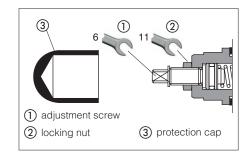
Electronics options: /IQ, /IZ

15 MECHANICAL PRESSURE LIMITER

The AGMZO are provided with mechanical pressure limiter acting as protection against overpressure. For safety reasons the factory setting of the mechanical pressure limiter is fully unloaded (min pressure). At the first commissioning it must be set at a value lightly higher than the max pressure regulated with the proportional control.

For the pressure setting of the mechanical pressure limiter, proceed according to following steps:

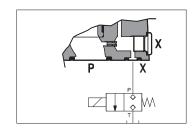
- apply the max reference input signal to the valve's driver. The system pressure will not increase until the mechanical pressure limiter remains unloaded.
- turn clockwise the adjustment screw ① until the system pressure will increase up to a stable value corresponding to the pressure setpoint at max reference input signal.
- turn clockwise the adjustment screw ① of additional 1 or 2 turns to ensure that the mechanical pressure limiter remains closed during the proportional valve working.



16 REMOTE PRESSURE UNLOADING

The ${\bf P}$ main line can be remotely unloaded by connecting the valve X port to a solenoid valve as shown in the below scheme (venting valve).

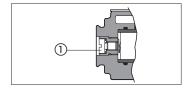
This function can be used in emergency to unload the system pressure by-passing the proportional control



17 AIR BLEEDING

At the first valve commissioning the air eventually trapped inside the solenoid must be bled-off though the screw ① located at the rear side of the solenoid housing.

The presence of air may cause pressure instability and vibrations.



18 POWER SUPPLY AND SIGNALS SPECIFICATIONS - only for AEB and AES

Generic electrical output signals of the valve (e.g. fault or monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, ISO 4413).

18.1 Power supply (V+ and V0)

The power supply must be appropriately stabilized or rectified and filtered: apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers. In case of separate power supply see 18.2.

A safety fuse is required in series to each power supply: 2,5 A time lag fuse.

18.2 Power supply for driver's logic and communication (VL+ and VL0) - only for /Z option

The power supply for driver's logic and communication must be appropriately stabilized or rectified and filtered: apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers.

The separate power supply for driver's logic on pin 9 and 10, allow to remove solenoid power supply from pin 1 and 2 maintaining active the diagnostics, USB and fieldbus communications.

A safety fuse is required in series to each driver's logic and communication power supply: 500 mA fast fuse.

18.3 Reference input signal (INPUT+)

The driver controls in closed loop the current to the valve proportionally to the external reference input signal.

Reference input signal is factory preset according to selected valve code, defaults are $0 \div 10 \text{ Vpc}$ for standard and $4 \div 20 \text{ mA}$ for /I option. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of $\pm 10 \text{ Vpc}$ or $\pm 20 \text{ mA}$. Drivers with fieldbus interface (BC, BP, EH) can be software set to receive reference signal directly from the machine control unit (fieldbus reference). Analog reference input signal can be used as on-off commands with input range $0 \div 24 \text{Vpc}$.

18.4 Monitor output signal (MONITOR)

The driver generates an analog output signal (MONITOR) proportional to the actual coil current of the valve; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, fieldbus reference).

Monitor output signal is factory preset according to selected valve code, default settings is 0 ÷ 5 Vpc (1V = 1A).

Output signal can be reconfigured via software, within a maximum range of ±5 Vpc.

18.5 Enable input signal (ENABLE) - not for standard

To enable the driver, supply a 24 Vpc on pin 3 (pin C): Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to active the communication and the other driver functions when the valve must be disabled for safety reasons. This condition **does not comply** with norms IEC 61508 and ISO 13849. Enable input signal can be used as generic digital input by software selection.

18.6 Fault output signal (FAULT) - only for /Z option

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal broken for 4 ÷ 20 mA input, etc.). Fault presence corresponds to 0 Vpc, normal working corresponds to 24 Vpc.

Fault status is not affected by the Enable input signal.

19 ELECTRONIC CONNECTIONS

19.1 Main connector signals - 7 pin $\stackrel{\hbox{$(A1)}}{}$ Standard and $^{\prime}$ Q option - for AEB and AES

PIN	Standard	/Q	TECHNICAL SPECIFICATIONS	NOTES
Α	V+		Power supply 24 Vpc	Input - power supply
В	V0		Power supply 0 Vpc	Gnd - power supply
С	AGND		Analog ground	Gnd - analog signal
		ENABLE	Enable (24 VDC) or disable (0 VDC) the driver, referred to V0	Input - on/off signal
D	INPUT+		Reference input signal: ± 10 Vpc / ± 20 mA maximum range Defaults are $0 \div 10$ Vpc for standard and $4 \div 20$ mA for /I option	Input - analog signal Software selectable
Е	INPUT-		Negative reference input signal for INPUT+	Input - analog signal
F	MONITOR referred to: AGND V0		Monitor output signal: ±5 Vpc maximum range Default is 0 ÷ 5 Vpc (1V = 1A)	Output - analog signal Software selectable
G	G EARTH		Internally connected to driver housing	

19.2 Main connector signals - 12 pin (A2) /Z option - for AEB and AES

PIN	/Z	TECHNICAL SPECIFICATIONS	NOTES
1	V+	Power supply 24 Vpc	Input - power supply
2	V0	Power supply 0 Vpc	Gnd - power supply
3	ENABLE	Enable (24 Vpc) or disable (0 Vpc) the driver, referred to VL0	Input - on/off signal
4	INPUT+	Reference input signal: $\pm 10 \text{ Vpc}$ / $\pm 20 \text{ mA}$ maximum range Defaults are $0 \div 10 \text{ Vpc}$ for standard and $4 \div 20 \text{ mA}$ for /I option	Input - analog signal Software selectable
5	INPUT-	Negative reference input signal for INPUT+	Input - analog signal
6	MONITOR	Monitor output signal: ± 5 Vpc maximum range, referred to VL0 Default is $0 \div 5$ Vpc (1V = 1A)	Output - analog signal Software selectable
7	NC	Do not connect	
8	NC	Do not connect	
9	VL+	Power supply 24 Vpc for driver's logic and communication	Input - power supply
10	VL0	Power supply 0 Vpc for driver's logic and communication	Gnd - power supply
11	FAULT	Fault (0 Vpc) or normal working (24 Vpc), referred to VL0	Output - on/off signal
PE	EARTH	Internally connected to driver housing	

Note: do not disconnect VLO before VL+ when the driver is connected to PC USB port

В	B USB connector - M12 - 5 pin always present			
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)		
1	+5V_USB	Power supply		
2	ID	Identification		
3	GND_USB	Signal zero data line		
4	D-	Data line -		
5	D+	Data line +		

©2	BP field	bus execution, connector - M12 - 5 pin (2)		
PIN	IN SIGNAL TECHNICAL SPECIFICATION (1)			
1	+5V	Termination supply signal		
2	LINE-A	Bus line (high)		
3	DGND	Data line and termination signal zero		
4	LINE-B	Bus line (low)		
5	SHIELD			

(1) Shield connection on connector's housing is recommended

(C1)	BC fieldbus execution, connector - M12 - 5 pin (2)			
PIN	SIGNAL TECHNICAL SPECIFICATION (1)			
1	CAN_SHLD	Shield		
2	NC	do not connect		
3	CAN_GND	Signal zero data line		
4	CAN_H	Bus line (high)		
5	CAN_L	Bus line (low)		

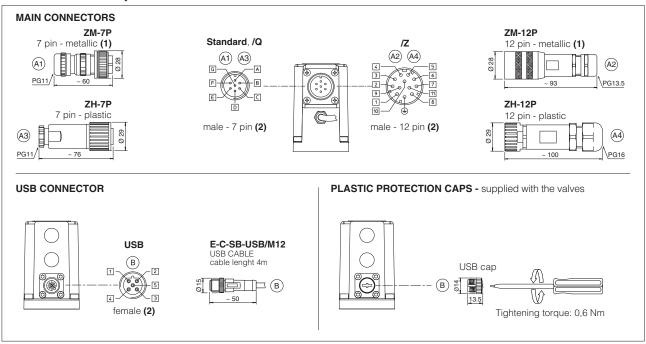
© EH fieldbus execution, connector - M12 - 4 pin (2)				
PIN SIGNAL TECHNICAL SPECIFICATION (1)				
1	TX+	Transmitter		
2	RX+	Receiver		
3	TX-	Transmitter		
4	RX-	Receiver		
Housing	SHIELD			

(2) Only for AES execution

19.4 Solenoid connection - only for A

		·	
PIN	SIGNAL	TECHNICAL SPECIFICATION	Connector code 666
1	COIL	Power supply	250
2	COIL	Power supply	
3	GND	Ground	

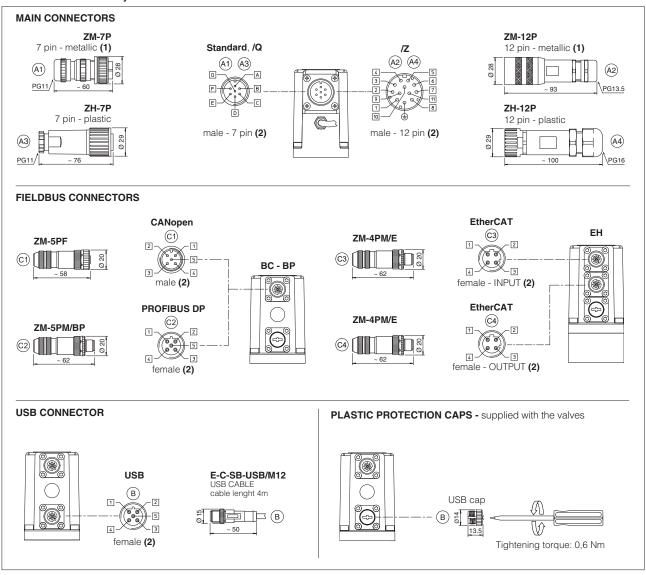
19.5 AEB connections layout



(1) Use of metallic connectors is strongly recommended in order to fulfill EMC requirements (2) Pin layout alw

(2) Pin layout always referred to driver's view

19.6 AES connections layout



(1) Use of metallic connectors is strongly recommended in order to fulfill EMC requirements

(2) Pin layout always referred to driver's view

20 CONNECTORS CHARACTERISTICS - to be ordered separately

20.1 Main connectors - 7 pin - for AEB and AES

CONNECTOR TYPE	POWER SUPPLY	POWER SUPPLY	
CODE	A1 ZM-7P	A3 ZH-7P	
Туре	7pin female straight circular	7pin female straight circular	
Standard	According to MIL-C-5015	According to MIL-C-5015	
Material	Metallic	Plastic reinforced with fiber glass	
Cable gland	PG11	PG11	
Recommended cable	LiYCY 7 x 0,75 mm ² max 20 m (logic and power supply) or LiYCY 7 x 1 mm ² max 40 m (logic and power supply)	LiYCY 7 x 0,75 mm ² max 20 m (logic and power supply) or LiYCY 7 x 1 mm ² max 40 m (logic and power supply)	
Conductor size	up to 1 mm ² - available for 7 wires	up to 1 mm ² - available for 7 wires	
Connection type	to solder	to solder	
Protection (EN 60529)	IP 67	IP 67	

20.2 Main connectors - 12 pin - for AEB and AES

CONNECTOR TYPE	POWER SUPPLY	POWER SUPPLY	
CODE	(A2) ZM-12P	(A4) ZH-12P	
Туре	12pin female straight circular	12pin female straight circular	
Standard	DIN 43651	DIN 43651	
Material	Metallic	Plastic reinforced with fiber glass	
Cable gland	PG13,5	PG16	
Recommended cable	LiYCY 12 x 0,75 mm ² max 20 m (logic and power supply)	LiYCY 10 x 0,14mm² max 40 m (logic) LiYY 3 x 1mm² max 40 m (power supply)	
Conductor size	0,5 mm² to 1,5 mm² - available for 12 wires	0,14 mm² to 0,5 mm² - available for 9 wires 0,5 mm² to 1,5 mm² - available for 3 wires	
Connection type	to crimp	to crimp	
Protection (EN 60529)	IP 67	IP 67	

20.3 Fieldbus communication connectors - only for AES

CONNECTOR TYPE	BC CANopen (1)		BP PROFIBUS DP (1)		EH EtherCAT (2)		
CODE	©1 ZM-5PF	©2 ZM-5PM	C1 ZM-5PF/BP	©2 ZM-5PM/BP	C1 C2	ZM-4PM/E	
Туре	5 pin female	5 pin male	5 pin female	5 pin male		4 pin male	
Туре	straight circular	straight circular	straight circular	straight circular		straight circular	
Standard	M12 coding A –	M12 coding A – IEC 61076-2-101		M12 coding B – IEC 61076-2-101		M12 coding D – IEC 61076-2-101	
Material	Metallic		Metallic			Metallic	
Cable gland	Pressure nut - cable diameter 6÷8 mm		Pressure nut - cable diameter 6÷8 mm		Pressure r	nut - cable diameter 4÷8 mm	
Cable	CANbus Standard (DR 303-1)		PROFIBUS DP Standard		Ethe	ernet standard CAT-5	
Connection type	screw	terminal	screw	terminal		terminal block	
Protection (EN 60529)	IF	67	IP 67			IP 67	

⁽¹⁾ E-TRM-** terminators can be ordered separately - see tech table **GS500**

(2) Internally terminated

21 FASTENING BOLTS AND SEALS

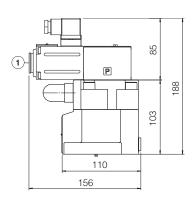
	AGMZO-*-10	AGMZO-*-20	AGMZO-*-32
@	Fastening bolts:	Fastening bolts:	Fastening bolts:
	4 socket head screws M12x35 class 12.9	4 socket head screws M16x50 class 12.9	4 socket head screws M20x60 class 12.9
	Tightening torque = 125 Nm	Tightening torque = 300 Nm	Tightening torque = 600 Nm
	Seals:	Seals:	Seals:
	2 OR 123	2 OR 4112	2 OR 4131
()	Diameter of ports P, T: Ø 14 mm	Diameter of ports P, T: Ø 24 mm	Diameter of ports P, T: Ø 28 mm
	1 OR 109/70 Diameter of port X: Ø 3,2 mm	1 OR 109/70 Diameter of port X: Ø 3,2 mm	1 OR 109/70 Diameter of port X: Ø 3,2 mm

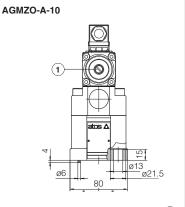
SIZE 10

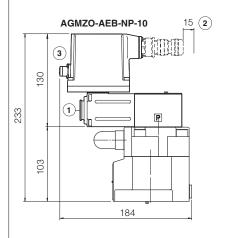
ISO 6264: 2007

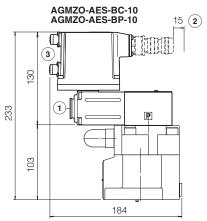
Mounting surface: 6264-06-09-1-97 (see table P005)

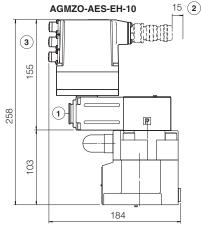
	Mass [kg]		
	Α	AEB, AES	AES-EH
AGMZO-*-10	5,4	5,9	6,0











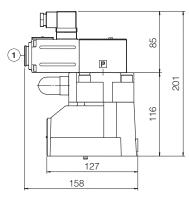
SIZE 20

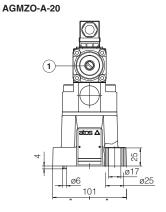
ISO 6264: 2007

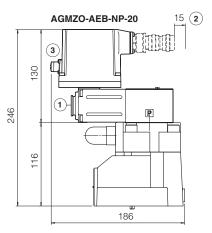
Mounting surface: 6264-08-13-1-97

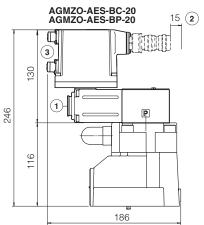
(see table P005)

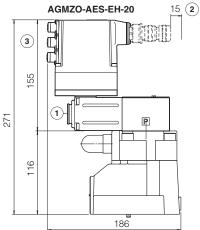
	Mass [kg]		
	Α	AEB, AES	AES-EH
AGMZO-*-20	6,6	7,1	7,2











- 1) = Air bleeding, see section 17
- (2) = Space to remove the connectors
- $(\mathbf{3})$ = The dimensions of all connectors must be considered, see section 17.5 and 17.6

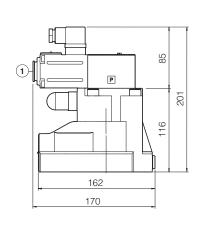
SIZE 32

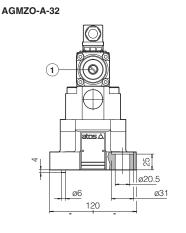
ISO 6264: 2007

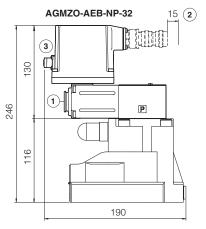
Mounting surface: 6264-10-17-1-97 (see table P005)

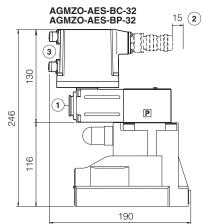
(with M20 fixing holes instead of standard M18)

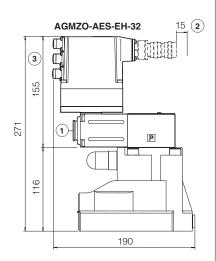
	Mass [kg]		
	Α	AEB, AES	AES-EH
AGMZO-*-32	8,0	8,5	8,6











- 1 = Air bleeding, see section 17
- (2) = Space to remove the connectors
- (3) = The dimensions of all connectors must be considered, see section 19.5 and 19.6

23 RELATED DOCUMENTATION

onnectors ectrohydraulic valves s commissioning s commissioning